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c) Answer multiple choice questions based on the TWI Specification 2.4 Supplementary Radiographic Interpretation Candidates who hold a valid Senior Welding Inspector 3.2.1 may at any time during the life cycle of this certification take the radiographic interpreter supplementary examination to gain the 3.2.2 Senior Welding Inspector.

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We will practical CSWIP 3.1 by Welding question with answer & explanation: 1) A code give the acceptance standard for excess weld metal "h" as h ? 1mm + 0.1b, max. 5mm, where "b" is the width of the weld cap.

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CSWIP 3.1 question & Answers 1. Question Excerpt 1. A crack running along the centreline of a weld bead could be caused by: A. Use of damp flux B. Lack of preheat C. Arc voltage too high D. Weld bead too deep and very narrow 2. When welding thin plate distortion can be minimised by: A. Welding from both sides B.

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