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machine is a  
machine used to  
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cards, and other  
material  
together with  
thread. Sewing  
machines were**

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**invented during  
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**The cutting feedrate instructed by an F code has been set to 0. 2) This alarm is also generated if the F code instructed for the S code is set extremely small in a rigid tapping**



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the tool cannot  
cut at the  
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