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can be used by the controller 2. To convert controller signals into external signals that are used to control the machine or process 3. a) A rack that is located away from the processor module near the field devices b) To minimize the amount of wiring required 4. By its address 5. Type refers to an input or output

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to output devices (for command and control) is required. A software program to implement the proposed solution has to be implemented in the PLC. Automation Problems PLC based solutions Chap. 2 – Introduction to PLCs Process Programmable Logic Controller Sensors Actuators

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hard-wired programmable (e.g. wiring of electro-mechanical or electronic components) and programmable logic controllers. The first is used primarily in cases, where any reprogramming by the user is out of the question and the job size warrants the development of a special controller.

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