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Programmable logic controllers (PLC's) permit hardware control devices such as relays, timers, counters, and drum controllers (sequencers) to be replaced by programmable solid-state components and programmed instructions. To do so, a ladder program, consisting of a set of instructions representing the logic to be

PROGRAMMABLE LOGIC CONTROLLER Laboratory Manual  
PLC Lab Manual 3 Experiment #1 Operating a simple loads using relays, switches and pushbuttons OBJECTIVES After successfully completing this laboratory, you should be able to: Identify the basic components of the control board. Assemble and arrange a simple control board. Explain the operation of electromagnetically controlled circuits.

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