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*For assuring proper operation of the hydraulic system and for avoiding damage to the non-metallic components of the hydraulic system, the correct fluid must be used. The three principal categories of hydraulic fluids are (i) mineral oils, (ii) poly-alpha-olefins, and (iii) phosphate esters.*

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*Practical Hydraulic Systems Operation and Troubleshooting for Engineers and Technicians Ravi Doddannavar BEng (MechEng), Project manager and consultant, Pune, India Andries Barnard Dip.MechEng, Senior Lecturer, Technikon Pretoria, South Africa*

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