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OWNER'S MANUAL SUPPLEMENT 2000 XPEDITION 425 PN 9914929 IMPORTANT: This is a supplement to your owner's manual. This information should remain with your owner's manual at all times. Starting the Engine The engine can only be started with the transmission in neutral. Turn the key to "on" and ensure the stop switch is in the run position.

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2000 Polaris Xpedition 425 Parts Manual for XPEDITION 425 A00CK42AA and XPEDITION 425 A00CK42AB. Because of their reliable design, relatively simple construction, and ease of repair; ATVs are the ideal machine for maintenance and repair at home. With proper care and routine maintenance, your ATV will provide many years of reliable use.

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