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This manual is a reference guide for the hardware of the Quantum automation system.. Quantum

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RIO head and drop modules use a S908-based networking I/O. The EtherNet/IP to Modicon S908 gateway allows an Allen-Bradley Programmable Automation Controller (PAC) to control Modicon S908 I/O devices.

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**Modicon TSX  
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This document  
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Premium, Atrium  
or Quantum PLC  
using the IEC  
61131-3  
conforming  
programming

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languages  
Function Block  
Diagram (FBD),  
Ladder Diagram  
(LD), Sequential  
Function Chart  
(SFC),  
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## **Modicon Modbus Protocol**

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(see page 9)  
before



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