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i.e. Sa 2 1/2 or Sa 3 in accordance with ISO 8501-1.

### 7.3 Final surface condition

The surface to be coated shall be clean, dry, free from oil/grease and have the specified roughness and cleanliness until the first

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coat is applied.

STANDARD ISO 8501 Corrosion  
Protection of Steel  
Structures ...

ISO 8501-1:2007 is a  
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four languages (English,



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French, German and Swedish), which specifies a series of rust grades and preparation grades of steel surfaces.

INTERNATIONAL ISO STANDARD  
8503-1

ISO 8501-1 is a visual

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reference and does not explicitly state percentages. The specifications specifically mention stains, streaks and shadows, but they are practically the same: a residue showing a difference

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in color but of no discernible thickness. Tightly adhered material refers to anything that cannot be peeled off with a dull putty knife.

DIN EN ISO 8501-1 - 2007-12

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assessment of surface  
cleanliness — Part 1: Rust  
grades and preparation  
grades of uncoated steel  
substrates and steel  
substrates after overall  
removal of previous

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coatings. Informative Supplement to ISO 8501-1:1988, Representative photographic examples of the change of appearance imparted to steel when blast-cleaned with different abrasives.

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ISO 8501-1:2007 - Techstreet  
Entfernen vorhandener  
Beschichtungen (ISO  
8501-1:2007) This European  
Standard was approved by CEN  
on 16 November 2006. CEN  
members are bound to comply

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with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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ISO 8501-4:2006 -  
INSPECTOR.PRO

ISO 8501-1 was prepared by  
Technical Committee ISO/TC  
35, Paints and varnishes,  
Subcommittee SC 12,  
Preparation of steel  
substrates before



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application of paints and related products.

ISO 8501-1 Pictorial Standards of Cleanliness  
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French, German and Swedish), which specifies a series of rust grades and preparation grades of steel surfaces.

ISO 8504-2 E

International Standards ISO 8501, ISO 8502 and ISO 8503

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have been prepared to provide methods of assessing these factors, while ISO 8504 provides guidance on the preparation methods that are available for cleaning steel substrates, indicating the capabilities of each in

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attaining specified levels of cleanliness.

ISO 8501-1 - WikiMili, The Free Encyclopedia  
Blast cleaning to ISO 8501-1 Sa standards is a commonly used specification with

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pictorial and written guidelines as follows: Sa 1 Light blast -cleaning When viewed without magnification, the surface shall be free from visible oil, grease and dirt. And from poorly adhering mill

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scale, rust, paint coatings and foreign matter.

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French, German and Swedish), which specifies a series of rust grades and preparation grades of steel surfaces. The various grades are defined by written descriptions together with ph

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ISO - ISO 8501-1:2007 -  
Preparation of steel  
substrates ...

ISO 8501-1 – Preparation of  
steel substrates before  
application of paints and  
related products – Visual



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assessment of surface  
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grades and preparation  
grades of uncoated steel  
substrates and of steel  
substrates after overall  
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ISO 8501-1:2007(en),  
Preparation of steel  
substrates ...

International Standards ISO  
8501 (all parts), ISO 8502  
(all parts) and ISO 8503  
(all parts) have been  
prepared to provide methods

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of assessing these factors, while ISO 8504 (all parts) provides guidance on the preparation methods which are available for cleaning steel substrates, indicating the capabilities of each in attaining

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PREPARATION OF STEEL  
SUBSTRATES National  
Standards ...

International standards ISO  
8501, ISO 8502 and ISO 8503  
have been prepared to  
provide methods of assessing

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these factors, while ISO 4628-3 provides, inter alia, guidance on evaluating the degradation of paint coatings by assessing the degree of rusting. ISO 8501, ISO 8502 and ISO 8503 do not contain recommendations for

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the

INTERNATIONAL STANDARD

8501-3 - SAI Global

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substrates before

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related products - Visual assessment of surface cleanliness - Part 1: Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings

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(ISO 8501-1:2007); German version EN ISO 8501-1:2007.

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NORMAS  
Fecha de la edición:  
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8501 Protección  
anticorrosiva de estructuras



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Introducción El  
comportamiento y la  
durabilidad de cualquier  
revestimiento de pintura se  
ven significativamente  
afectados por la preparación  
de la superficie a tratar.

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ISO 8501-1 also identifies grades of visual cleanliness (known as preparation grades) after the preparation of the uncoated

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steel surface and surfaces from which previous coatings have been completely removed.

Comparing Surface Prep Standards - SSPC/NACE and ISO 8501

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UNE-EN ISO 8501-1:2008  
Preparation of steel  
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assessment of surface  
cleanliness - Part 1: Rust  
grades and preparation

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grades of uncoated steel  
substrates and of steel  
substrates after overall  
removal of previous coatings  
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International Standards ISO  
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have been prepared to provide methods of assessing these factors, while ISO 8504 provides guidance on the preparation methods that are available for cleaning steel substrates, indicating the capabilities of each in



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