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*Statistical Process Control (SPC) Points which might be emphasized include: -*

*Statistical process control measures the performance of a process, it does not help to identify a particular specimen produced as being*

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*“good” or “bad,” in or out  
of tolerance.*

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*Statistical ...*

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Statistical Process Control  
True/False 1) Some degree of  
variability is present in  
almost all processes.*

*Answer: TRUE Diff: 1 Topic:  
Statistical Process Control*

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*(SPC) Objective: no LO 2)*

*The purpose of process control is to detect when natural causes of variation are present. Answer: FALSE  
Diff: 2 Topic: Statistical Process Control (SPC ...*

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*Practice Problems: Chapter*

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*6S, Statistical Process  
Control*

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**CHAPTER 6: MANAGING QUALITY**

**TRUE/FALSE 1. Managers at Arnold Palmer Hospital take quality so seriously that the hospital typically is a national leader in several quality areas—so that continuous improvement is no**

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*longer necessary. False  
(Global company profile,  
moderate) 2. An [...]*

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| *Normal ...*

*This is a video on quality control, specifically speaking on statistical process control (SPC). The use of statistics as a tool to control quality has been around since the early 20th*

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*century.*

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s 1. 6S U P P L E M E N T  
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*DISCUSSION QUESTIONS 1.  
Shewhart's two types of  
variation: common and  
special causes are also  
called natural and  
assignable variation.*

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2008 Prentice Hall, Inc.. S6  
1 Outline Statistical  
Process Control (SPC)  
Control Charts for Variables  
The Central Limit Theorem*

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Charts) Setting Range Chart  
Limits (R-Charts) Using Mean  
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Statistical Process Control  
Section 1 Statistical  
Process Control (SPC) 1)  
Some degree of variability  
is present in almost all  
processes. Answer: TRUE*

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*Diff: 1 Key Term: Natural variations Objective: L01 Learning Outcome: Apply basic statistical process control (SPC) methods 2) The purpose of process control is to detect when natural  
...*

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*Problem 1: Twenty-five*

*engine mounts are sampled*

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inches, with a standard  
deviation of 0.1 inches.*

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