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About this manual . This manual is provided by Powermatic covering the safe operation and maintenance procedures for a Powermatic Model PM-2X2R and PM-2X4SP CNC Router. This manual contains instructions on installation, safety precautions, general operating procedures, maintenance instructions and parts breakdown. Your machine

E4 CNC Router Assembly Manual – BobsCNC
direction reverses when moving from a stationary table (the CNC Router) to a moving table (CNC Jr.). CNC Router 1. Routinely clean cutting table, and the gears of the track that the machine runs on. Debris that is compacted in the teeth of the gears can cause unsteady motion of the machine, leading to poor performance. 2.

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CONTACT. Jack Zhang. Mobile/What'sapp/Wechat: +86 150 6402 6772 +86-531-80981766. Skype: elephantcnc. manager@elephant-cnc.com

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