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numerical control is a widely accepted and commonly ... ments used in producing a product are of two basic types: point-to-point (straight-line movements) and continuous path (contouring movements).

## OPERATOR ' S MANUAL - i-Logic FANUC's MANUAL GUIDE i

conversational programming is fast and efficient programming for milling, turning and mill-turn centers equipped with FANUC CNCs. The innovative programming enables...

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NOTES Chapter 1 8 Programming Terms  
(cont.) Block: A block is the minimum amount of “ WORD ” commands necessary for the machine to perform their operations. A block takes up one line when

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written on a program sheet.

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systems. Such systems ...

## FANUC CONTROL PROGRAM

The operator ' s manual and programming manual supplied with a CNC unit provide an overall description of the machine ' s functions, including any optional functions. Note that the optional functions will vary from one machine model to another. Therefore, some functions described in the manuals may not actually be available for a particular model.

[support.camcadtech.com](http://support.camcadtech.com)

Much better off to program machining centers off-line, preferably with a CAM program, but even manual G-code programming is better than Mazatrol. It sounds like you've got a FANUC control on your Mazak so the conversational programming isn't an option for you

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