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An Overview Of The  
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Coating Standards

Metallveredlung ...

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12c1b b 24 96 a4c fe/zn

12c2c c 72 144 a4d

fe/zn 12c2d d 96 168

a4r fe/zn 12bk 12 bk 24

96 designation of

cormate treatment class

designation type typical

appearance a clear

trasparent ,clear,

sometimes with a bluish

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1 tinge b bleached ...

Din 50961 Fe Zn 8  
(steel) component: DIN  
50961 – Fe/Zn 12 C or  
DS/EN ISO 2081 –  
Fe/Zn 12/C. When  
ordering it should,  
furthermore, be stated if  
the electroplating  
subsequently is to be  
powder coated or  
painted. Corrosion of



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zinc coatings Zinc coatings are well-known for their good corrosion protection characteristics. Zinc is a base metal compared to steel (a

Questions about zinc electroplating specification Fe/Zn8 ... Fe/Zn 8 C3: Zinc >8: thickfilm passivation: w/o sealer:

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Fe//Zn8/Cn//TO: w/o  
Cr(VI); ROHS  
compliant: STD  
5732,105: Fe/Zn 8 C4:  
Zinc >8: black  
passivation: w/ sealer:  
... DIN 50961:  
Fe/Zn8-15: Zinc >8:  
w/o passivation: w/o  
sealer: Fe//Zn8-15: w/o  
Cr(VI); ROHS  
compliant: DIN 50961:  
Fe/Zn9: Zinc >9: w/o  
passivation: w/o sealer:

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Fe//Zn9: w/o Cr(VI ...

DIN 50961 - ZESCHKY  
DIN 50961 FE ZN PDF  
- Fe/Zn Fe/Zn 8. Fe/Zn  
5. Fe/Zn 3.

DESIGNATION. TYPE.  
TYPICAL APPEARANCE.  
A. Clear. Transparent  
colorless with slight.  
FOR COATINGS.  
OTHER POSSIBLE.

Surface Treatment

*Page 11/28*

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Codes - Ramo AB - Your  
supplier of ...

Herausgeber: Norm:

Ausführung: Metall:

Dicke in  $\mu\text{m}$ :

Passivierung:

Versiegelung: DIN

19598 = Kotsch-

Bezeichnung:

Bemerkung: BMW: GS

90010: A5: Zink >5:

nicht passiviert

Übersicht

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Beschichtungsnormen  
der Metallveredlung

Kotsch GmbH

Anbauwinkel Hub . 50

1.0330 EN 10130

75x140x34,5 Fe/Zn12B

Überzug DIN

50961-Fe/Zn 12B.

Please forgive any  
resultant repetition or  
failures of

chronological order. Hi  
Amy, Yes the thickness  
is 0. March 26, Hi,

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Claire.

DIN 50961 :  
Electroplated coatings -  
Zinc coatings on iron ...  
November 17th, 2017 -  
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Electroplated coatings -  
Zinc coatings on iron or  
steel - Terms, testing  
and corrosion  
resistance (Foreign  
Standard) This standard  
only applies in .. .

corrosion protection -  
IEC

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Yola

Can welding be done on a Fe/Zn 8 DIN 50961 plated tube? July 13, 2010. After quotes were submitted to customer and letter of intent was provided as ward, we received drawings at new level. These levels includes zinc plating Fe/Zn 8 DIN 50961. There are tubes and brackets that will be

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welded on these tubes.

Din 50961 Fe Zn.pdf |  
Peatix

DIN 50961 - Fe/Zn 8 B

Norm Grundwerkstoff  
Überzug Schichtstärke

Chromatierung Fe =

Stahl, Eisen Zn = Zink

Cu = Kupfer Al =

Aluminium Zn = Zink

Cd = Cadmium Ni =

Nickel Cu = Kupfer Cr

= Chrom Sn = Zinn Ag

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= Silber Au = Gold in  
 $\mu\text{m}$  X = beliebig A =  
Farblos B = Blau C =  
Gelb D = Oliv E =  
Grün

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The spec. Fe/Zn 8 calls

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out a minimum specification (0.00031") for zinc on steel, I believe. However, a standard 2A/2B thread fit only has an allowance for finishing of 0.00025". If the plater is trying to meet the intent of the specification which you have called out, and the fastener is relatively long, it is very possible

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that there will be  
enough zinc on the  
starter thread to cause a  
...

DIN 50961 FE ZN PDF  
- W. Tango

Hydrogen expulsion of  
yellow chromated 8  
microns of zinc on steel  
in 190 ° C for 12 hours ,  
Fe / Zn8 / S (190 ) 12 /  
C2 2. Détente Treatment  
of steel part to be coated

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with yellow chromated 8  
µm zinc PE / SR (200) 2  
/ Zn ( / C2

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Free

Designation of a  
galvanically produced  
8µm thick zinc coating  
with transparent  
chromating is: Surface  
coating as per DIN  
50961 Fe/Zn 8 cB.  
Mechanical or Peen

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Plating With this process the parts to be treated are moved in a barrel together with peening bodies e.g. glass beads, and a so-called promoter and the coating metal (preferably zinc) is added in powdered form.

Zinc Plating (MAT0310)  
DIN 50961, 2012

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Edition, April 2012 -  
Electroplated coatings -  
Zinc coatings on iron or  
steel - Terms, testing  
and corrosion  
resistance This standard  
is only to be used in  
conjunction with DIN  
EN ISO 2081, which  
specifies requirements  
to be met by  
electroplated coatings  
of zinc with  
supplementary

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treatments.

Electroplated coatings  
of zinc / zinc-alloy

DIN 50961 \* Die

Anwendung von blau ist  
nach DIN EN12329

speziell zu vereinbaren  
(kein 2-stufiges ...

Zn5/D. Zink

undurchsichtig (oliv) 5 1

Zn8. Zink ohne Pass. 8

Zn8/A. Zink farblos. 8 1

Zn/8B. Zink gebleicht

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(blau)\* 8 1 Zn8/F. Zink  
schwarz. 8 1 Zn8/C.  
Zink irisierend (gelb) 8  
2 Zn8/D. Zink  
undurchsichtig (oliv) 8 2  
Zn12. Zink ...

ELECTROLYTIC ZINC  
COATING

ELECTROLYTIC ZINC  
COATINGS ...

DIN 50961 FE ZN PDF  
- Fe/Zn Fe/Zn 8. Fe/Zn  
5. Fe/Zn 3.

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colorless with slight.  
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OTHER POSSIBLE.

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