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**Dies Design - Cutting**

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## **Operations Part 2**

February 6, 2012 P N Rao 37.

Punching/Shearing Force.

□The force required to be exerted by the punch in order to shear out the blank from the stock can be estimated from the actual

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shear area and the shear strength of the material.

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confusing and offers practically no useful information.

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The design of die block

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depends upon workpiece size and thickness. The type of die and contour of workpiece also play an important role while designing of the die block. The selection of size of die block also depends upon experience. The die

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blocks are made from a solid block of tool steel for small workpieces.

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Progressive dies perform



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fundamental cutting and forming operations simultaneously at various stations within a die during each press stroke. This program, part of the Fundamentals of Tool Design Video Series, explores the

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essential design variables  
used in part/strip  
development that contribute  
to part quality, progressive  
die tool maintenance, tool  
life, and tool cost.

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D.A. Smith, Die Design Handbook, SME, Society of Manufacturing Engineers. and another with Die cushion with Four values 10, 20, 30 and 40 of bending load were applied by. 10 David A. Smith, Die Design

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Operations J5811 - Tool Design (Based on notes of Prof Dr Simin Nasser, Southern Polytechnic State University) Sources: □ Handbook of Die Design, Suchy □ Sheet Metal forming Knowledge base, SME □

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techniques have allowed  
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## **Manufacturing Tooling Introduction**

Stamping Design Guidelines

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Jonathan Zhang. 5. a cookie cutter type die to produce prototype parts, or high speed dies that run at 1000+ strokes per minute, running coil stock which has been slit to a specified width.

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