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CRUSADER 5.7L CARBURETOR OWNER'S OPERATION AND MAINTENANCE ...
FWIW, I just bought the service manual (TECM 596) for my 1987 Crusader 350/270HP engines from "partman dot com". turns out to be a GBC-bound xerox copy of an original. I wouldn't mind except that the pictures (and there are lots of them) are so dark as to be almost useless.

Crusader MP 5.7L Manuals
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Crusader Engine Service Repair Manual
Crusader Maintenance and Technical Service Manual TECM596R Crusader Marine Engine Dealer Technical Repair Manual 1980-1992 Covers 229, 262, 305, 350 (5.7), 454 (7.4) and 502 cubic inch engines

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